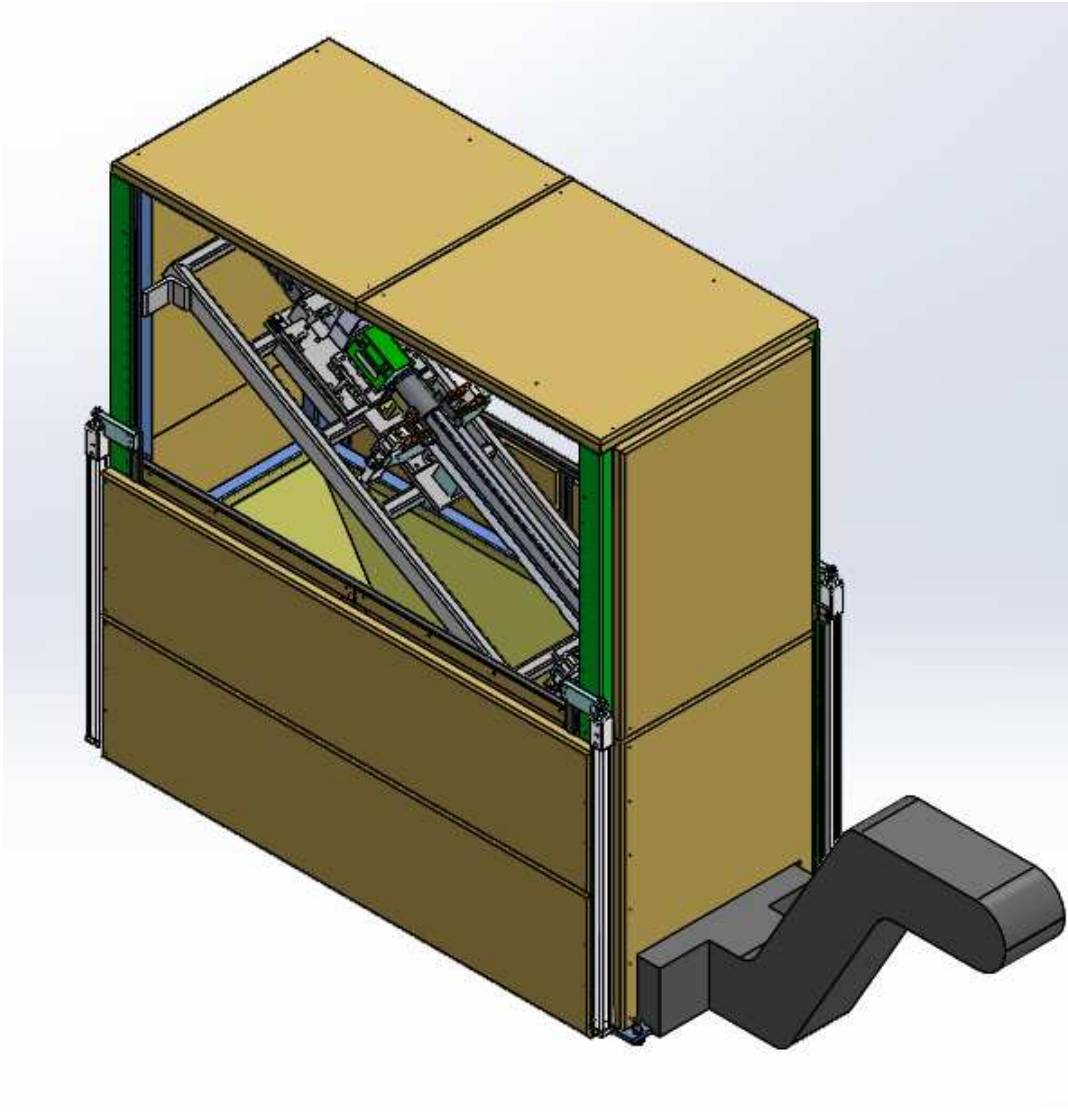
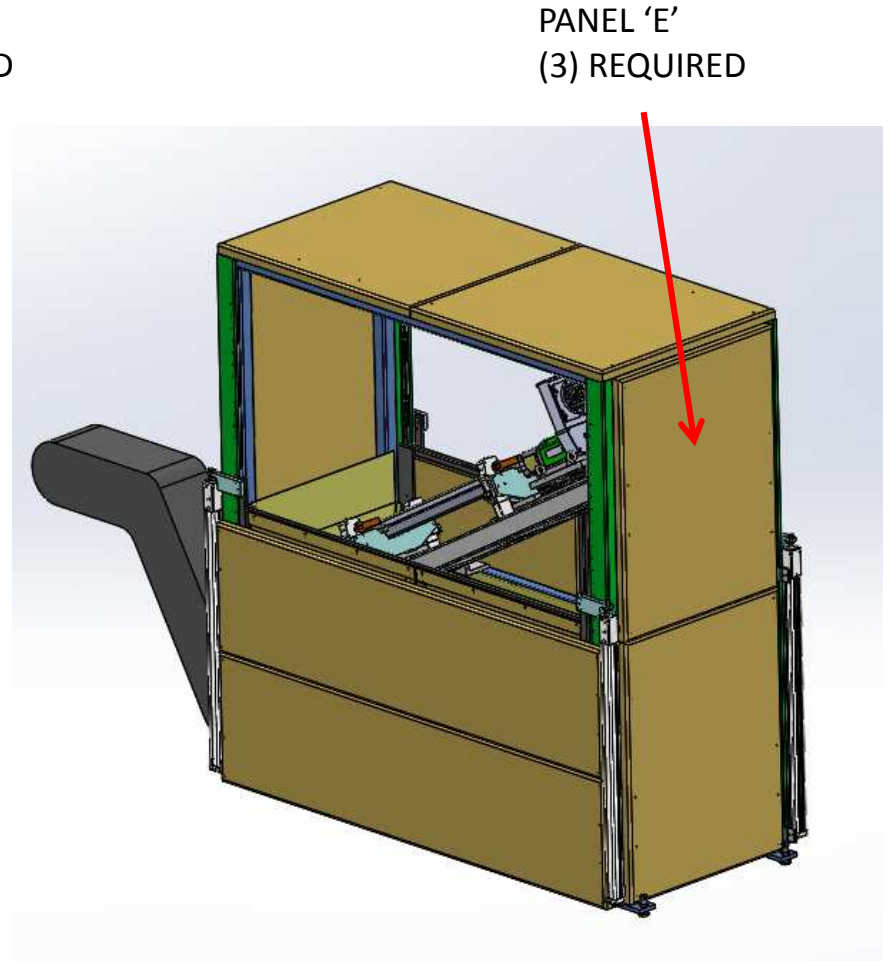
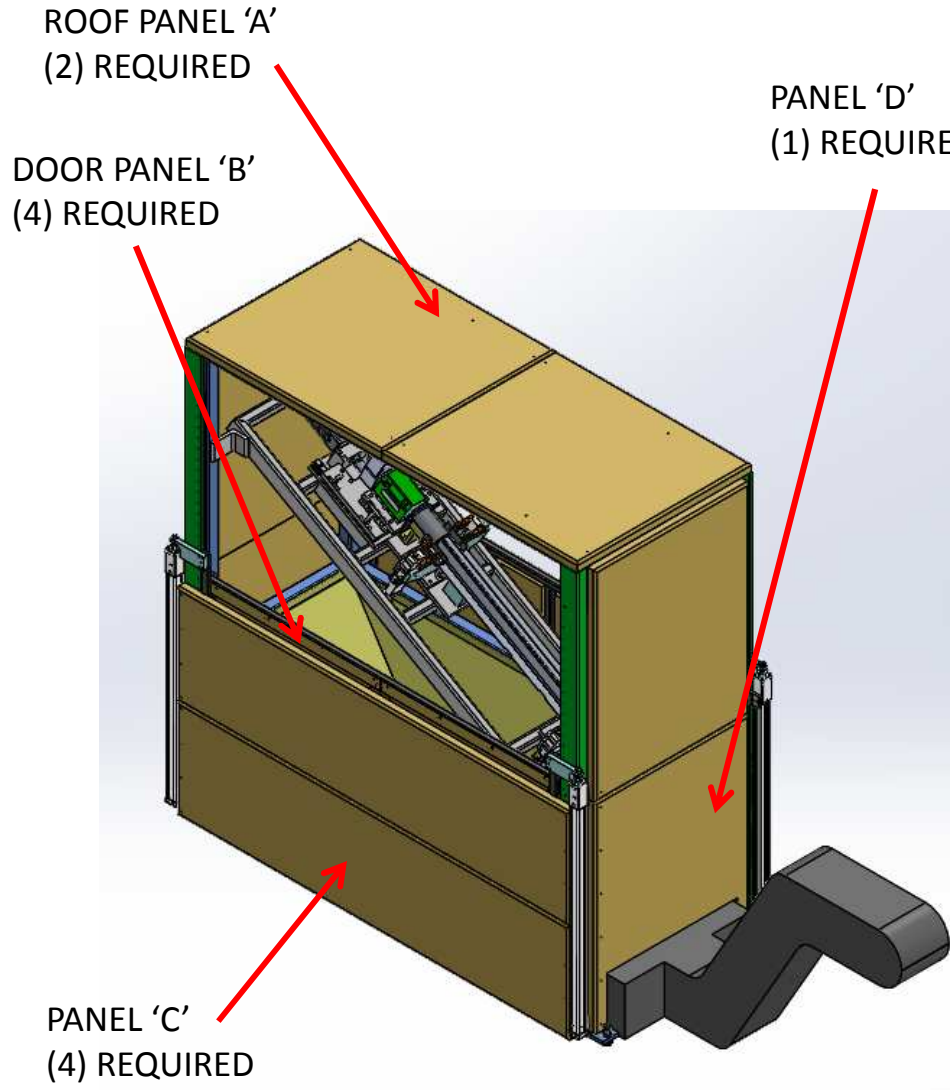


MACHINING ENCLOSURE
COOLANT TYPE 'RUSTLICK ULTRACUT PRO CF
PANEL COLOR IS RAL 9010 (WHITE)

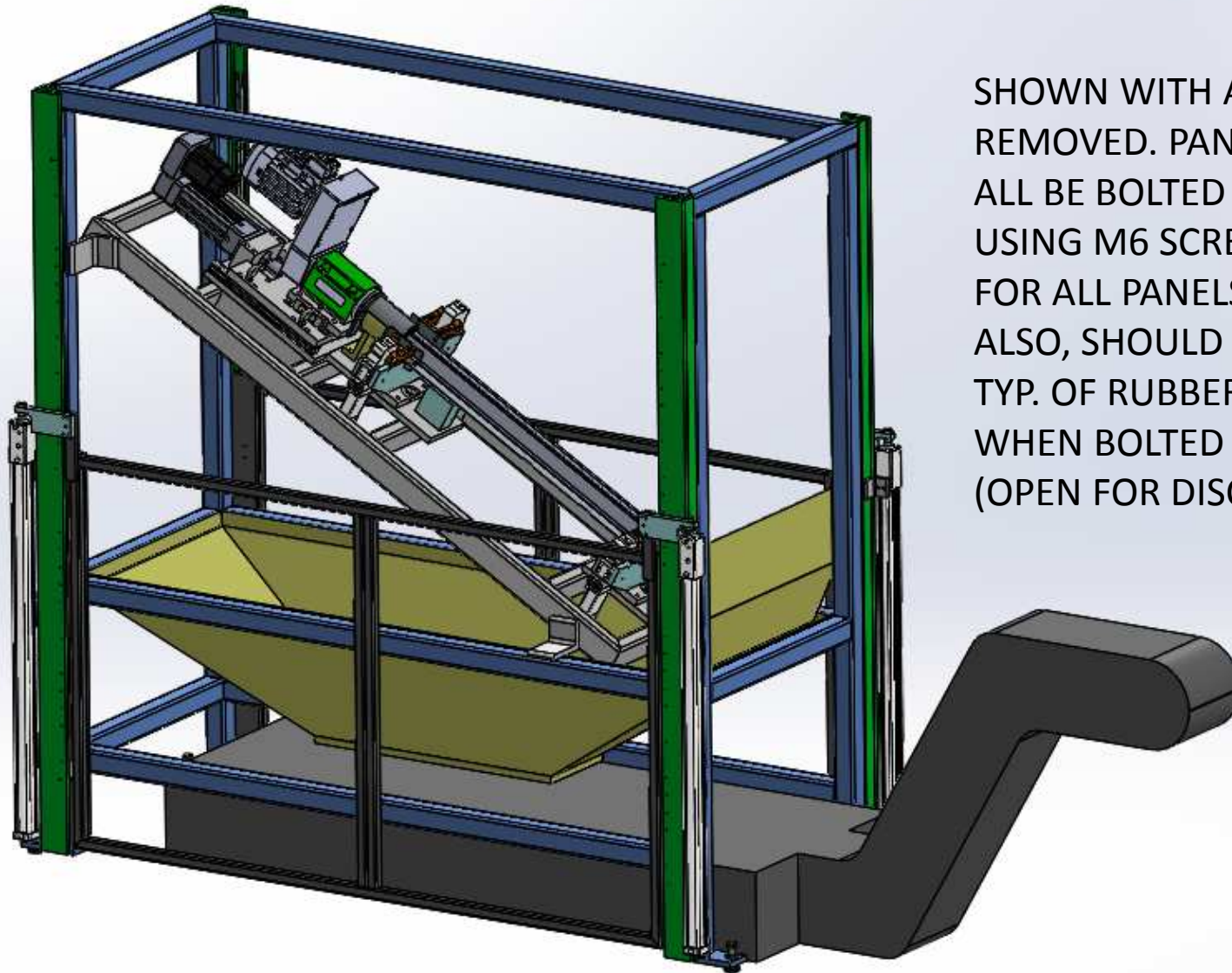


MACHINING ENCLOSURE

SEE SHEETS 9-13 FOR PANEL SIZES/REQUIREMENTS

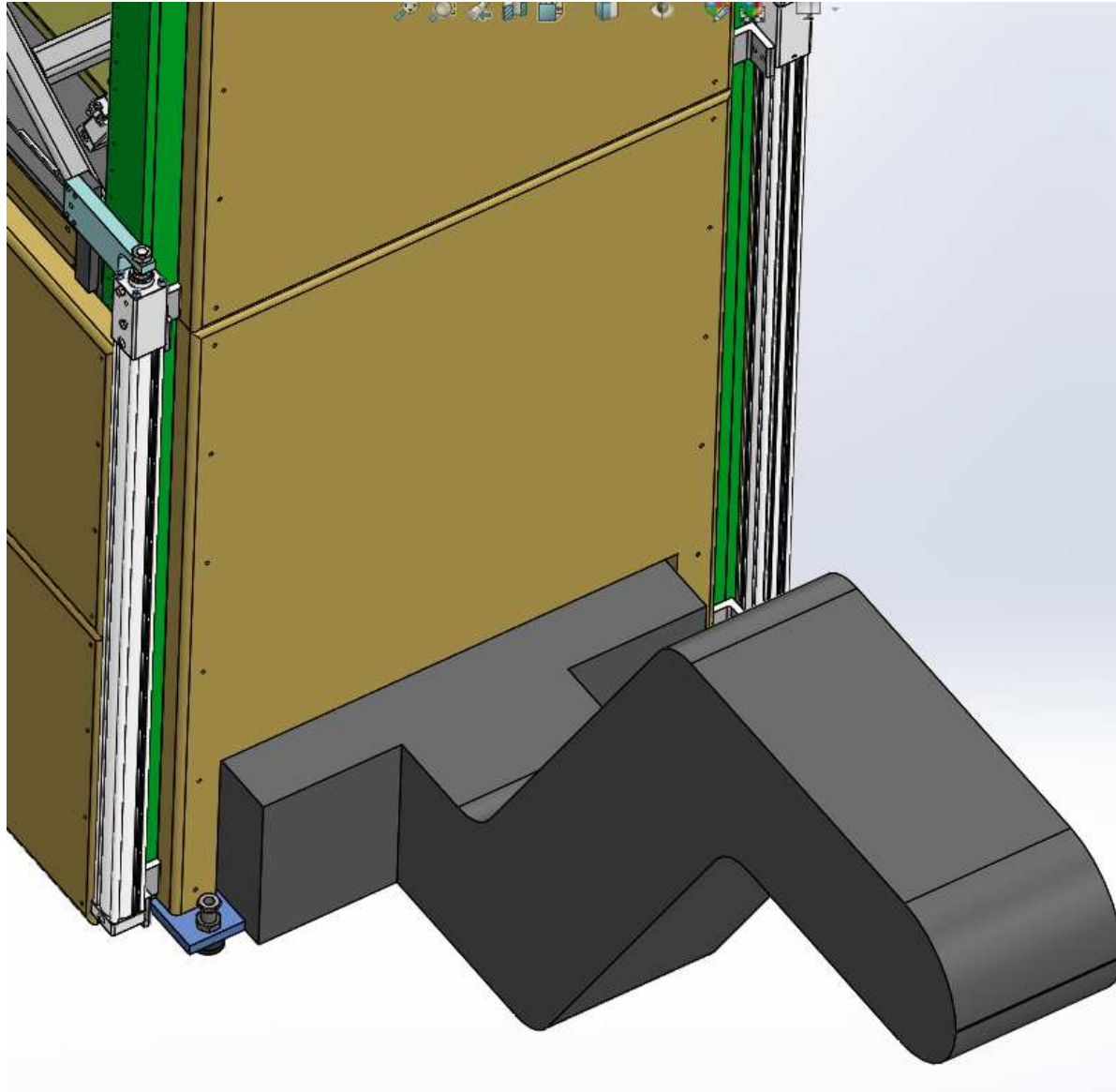


MACHINING ENCLOSURE



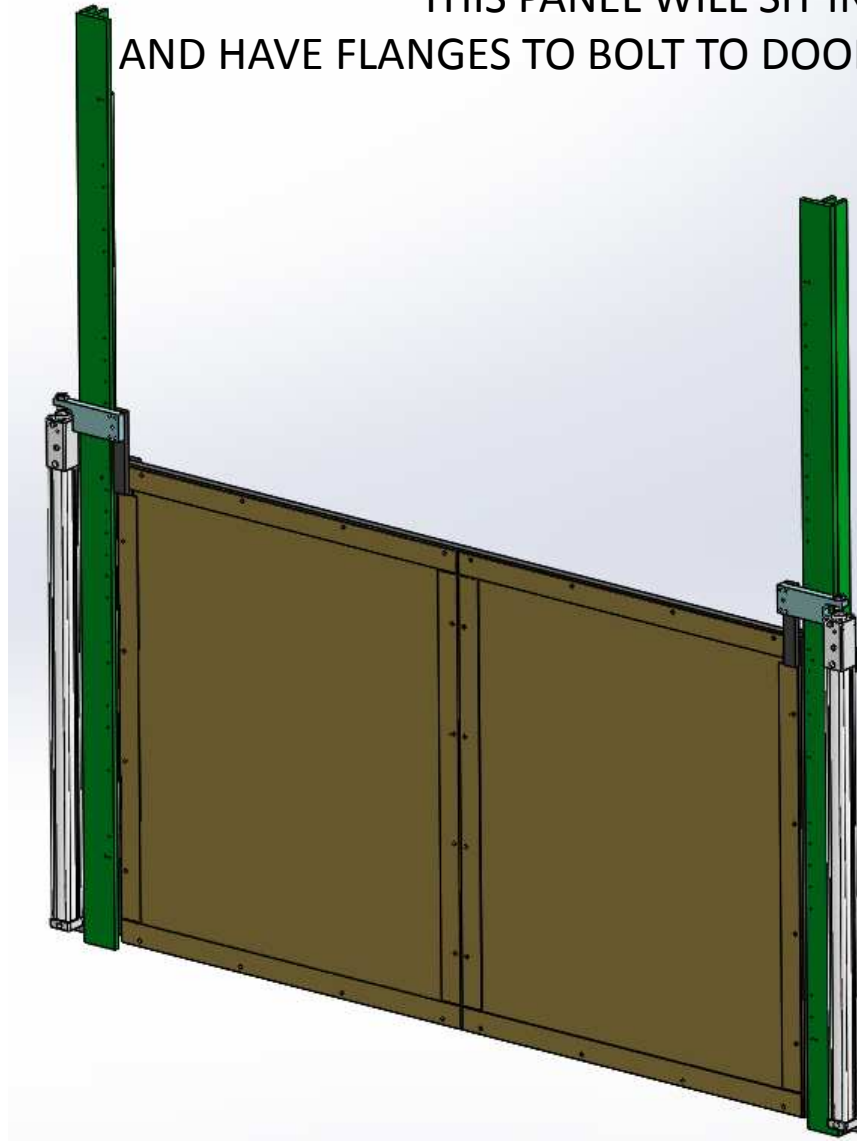
SHOWN WITH ALL PANELS REMOVED. PANELS SHOULD ALL BE BOLTED TO FRAME USING M6 SCREWS. CAD FILES FOR ALL PANELS CAN BE PROVIDED. ALSO, SHOULD HAVE SOME TYP. OF RUBBER TO SEAL OFF WHEN BOLTED TO FRAME. (OPEN FOR DISCUSSION.)

MACHINING ENCLOSURE
CUTOUT REQUIRED AROUND
CHIP CONVEYOR ON PANEL D. CAD FILE CAN BE PROVIDED

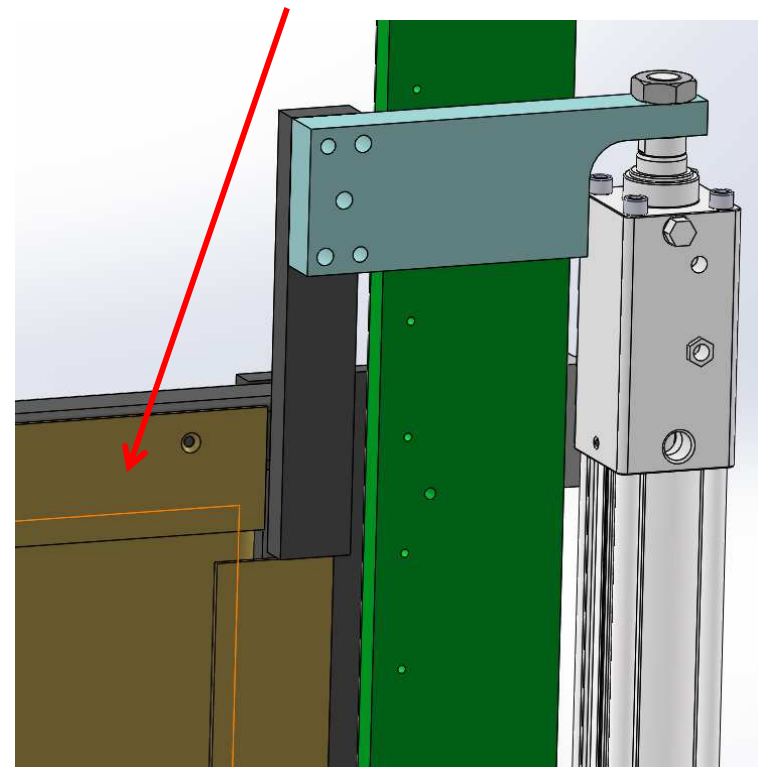


MACHINING ENCLOSURE

WE HAVE (2) OF THESE ASSEMBLIES, SO
(4) DOOR PANELS TOTAL REQUIRED. (2) OF THE PANELS MUST BE MIRRORED VERSIONS
THIS PANEL WILL SIT INSIDE THE DOOR FRAME
AND HAVE FLANGES TO BOLT TO DOOR FRAME. CAD FILES CAN BE PROVIDED.



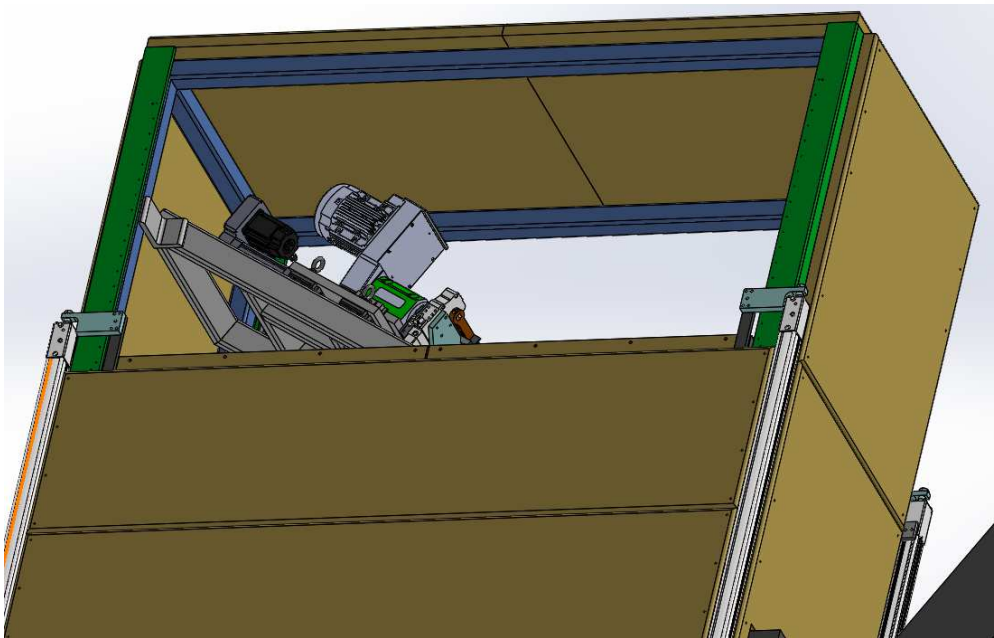
1/8" THICK FLANGES
ON DOOR PANELS.
COUNTERSINK FOR
M5 FLAT HEAD SCREWS



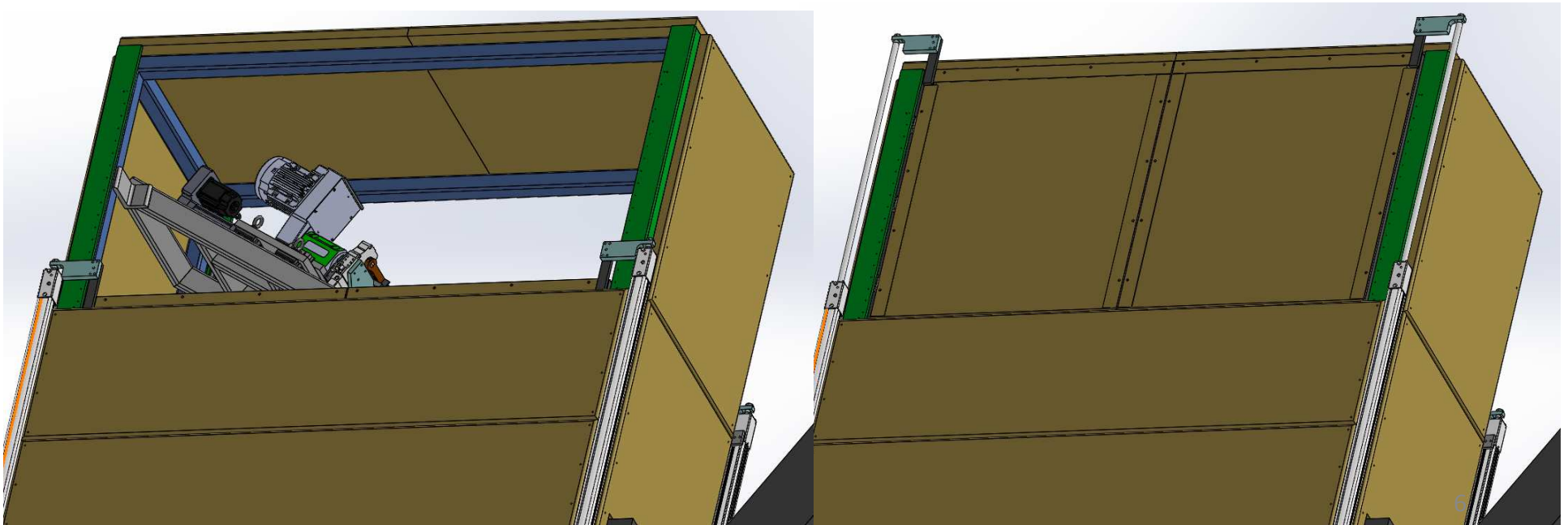
MACHINING ENCLOSURE

DOOR SHOWN OPEN ON LEFT IMAGE, AND CLOSED ON RIGHT IMAGE. WHERE THE DOOR MEETS THE ROOF PANELS (WHEN THE DOOR IS CLOSED), THERE MUST BE A FLAT SURFACE FOR A RUBBER SEAL TO CONTACT. SEE NEXT SHEET FOR CLARIFICATION.

OPEN

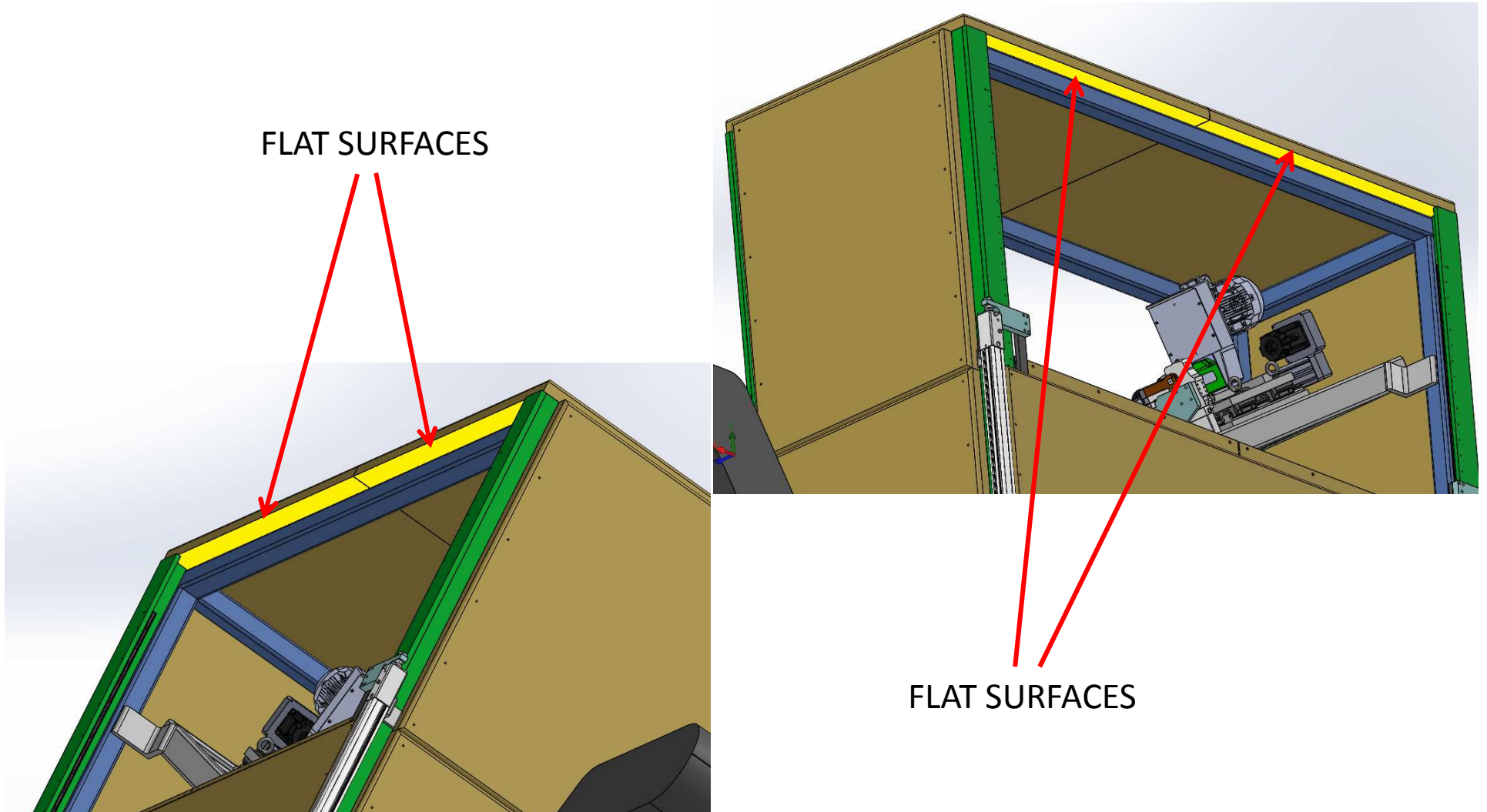


CLOSED



MACHINING ENCLOSURE

SEE YELLOW SURFACES HIGHLIGHTED. THESE AREAS MUST BE FLAT SURFACE FOR THE RUBBER SEAL AT THE TOP OF OUR DOORS TO CONTACT. BOTH SIDES OF THE ROOF PANELS REQUIRE THIS.

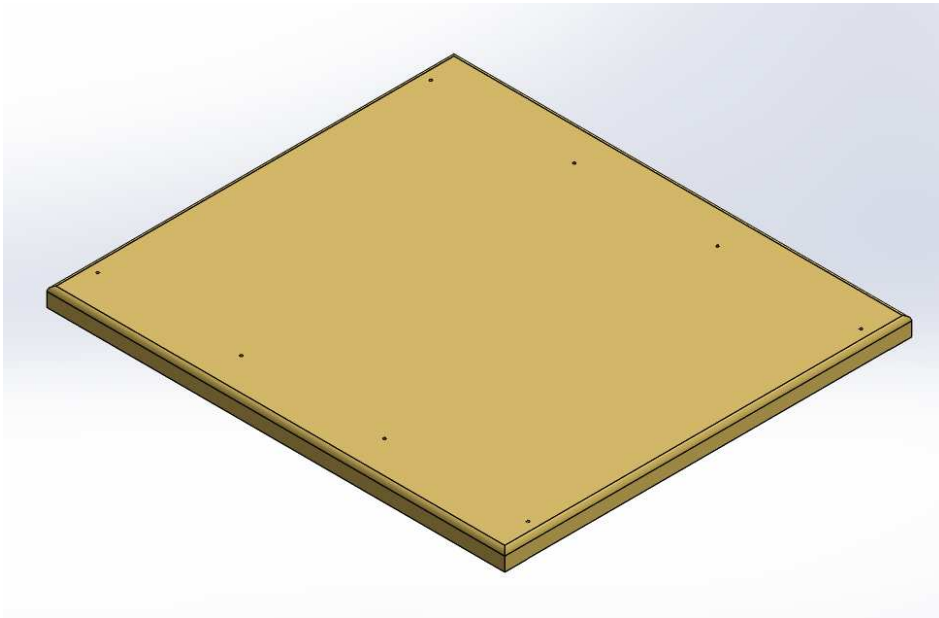


MACHINING ENCLOSURE

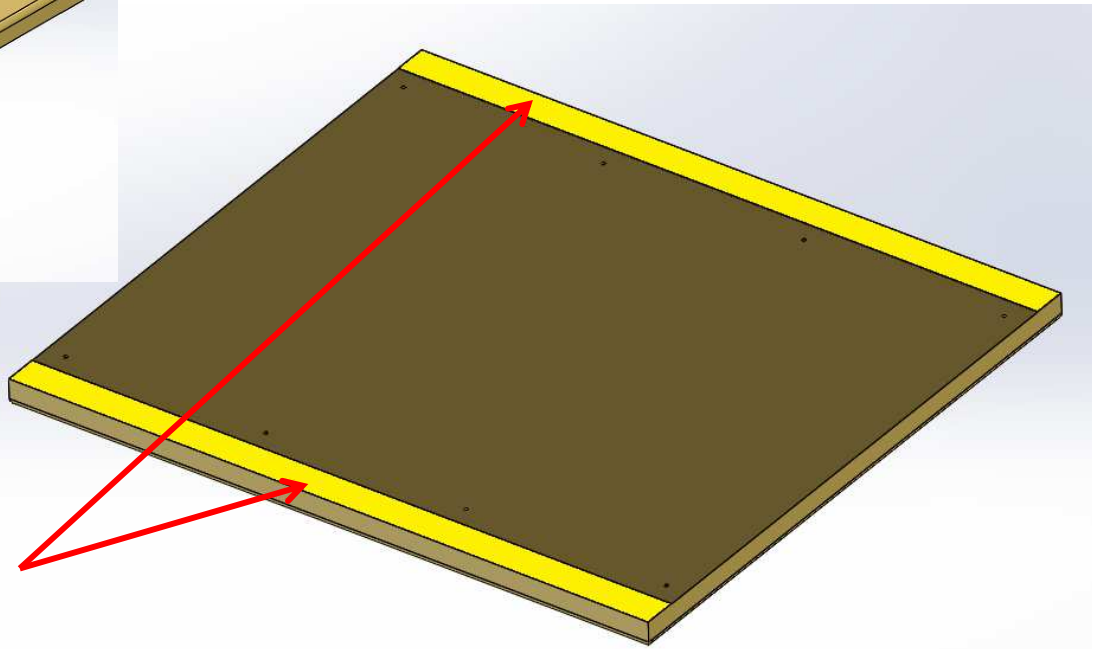
ROOF PANEL 'A'

(2) REQUIRED. CAD MODELS CAN BE PROVIDED.

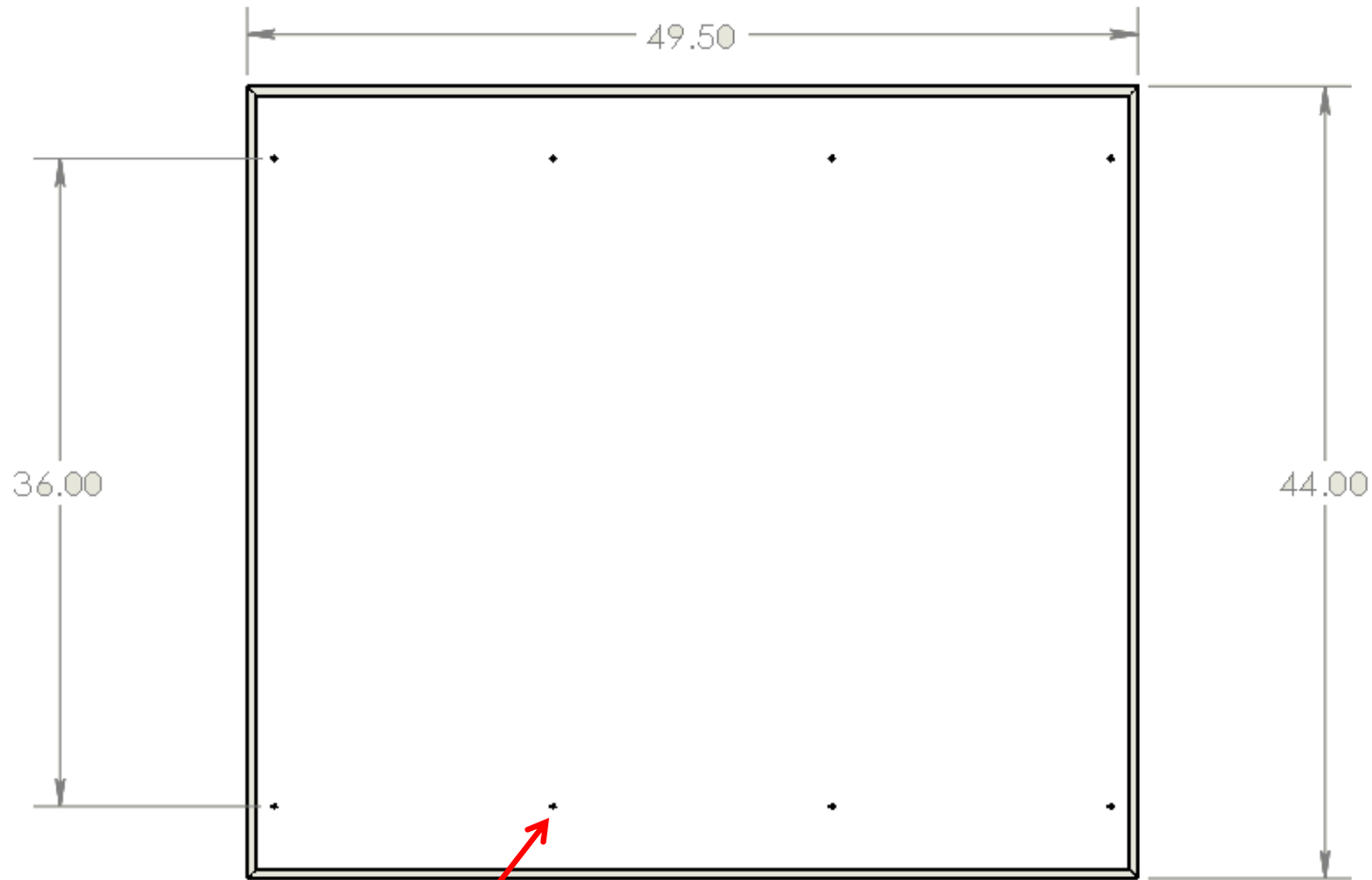
TOP (OUTER) FLAT SIDE



BOTTOM (INNER) SIDE
FLAT SURFACES



MACHINING ENCLOSURE
ROOF PANEL 'A' (2) REQUIRED.
CAD MODELS CAN BE PROVIDED.

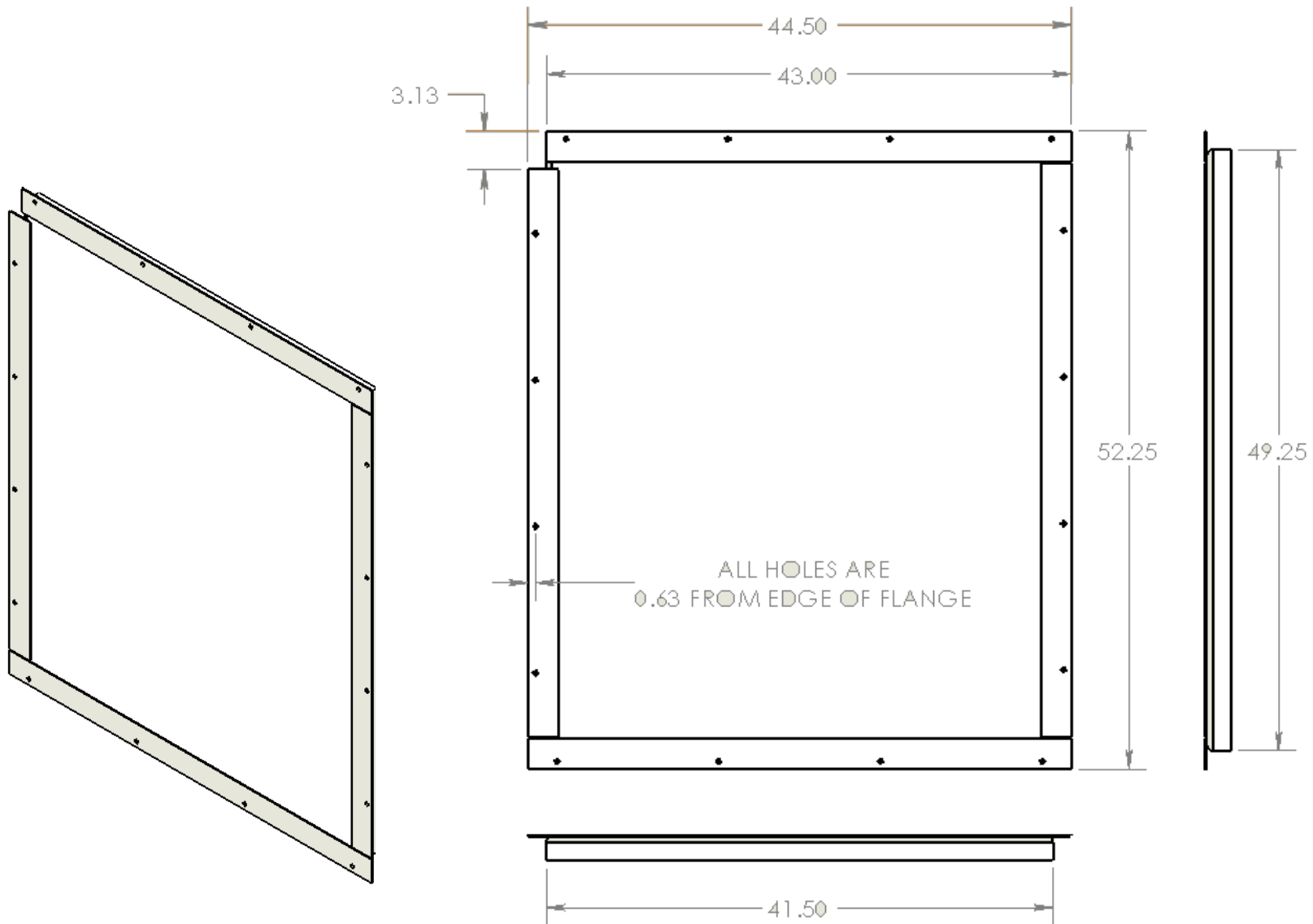


M6 SCREW CLEARANCE
HOLES (ALL)

MACHINING ENCLOSURE

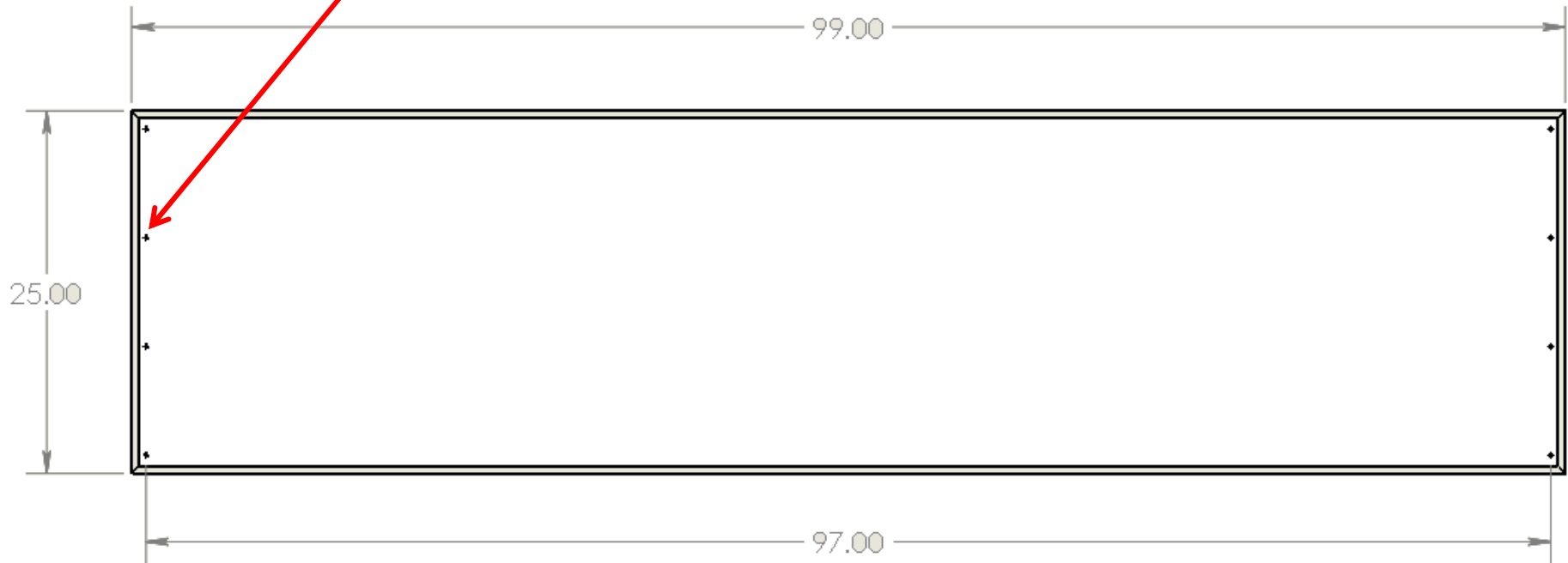
DOOR PANEL 'B'

(2) REQUIRED AS SHOWN BELOW, AND (2) REQUIRED OPPOSITE HAND VERSIONS
COUNTERSINK FLANGES FOR 5MM FLAT HEAD SCREWS



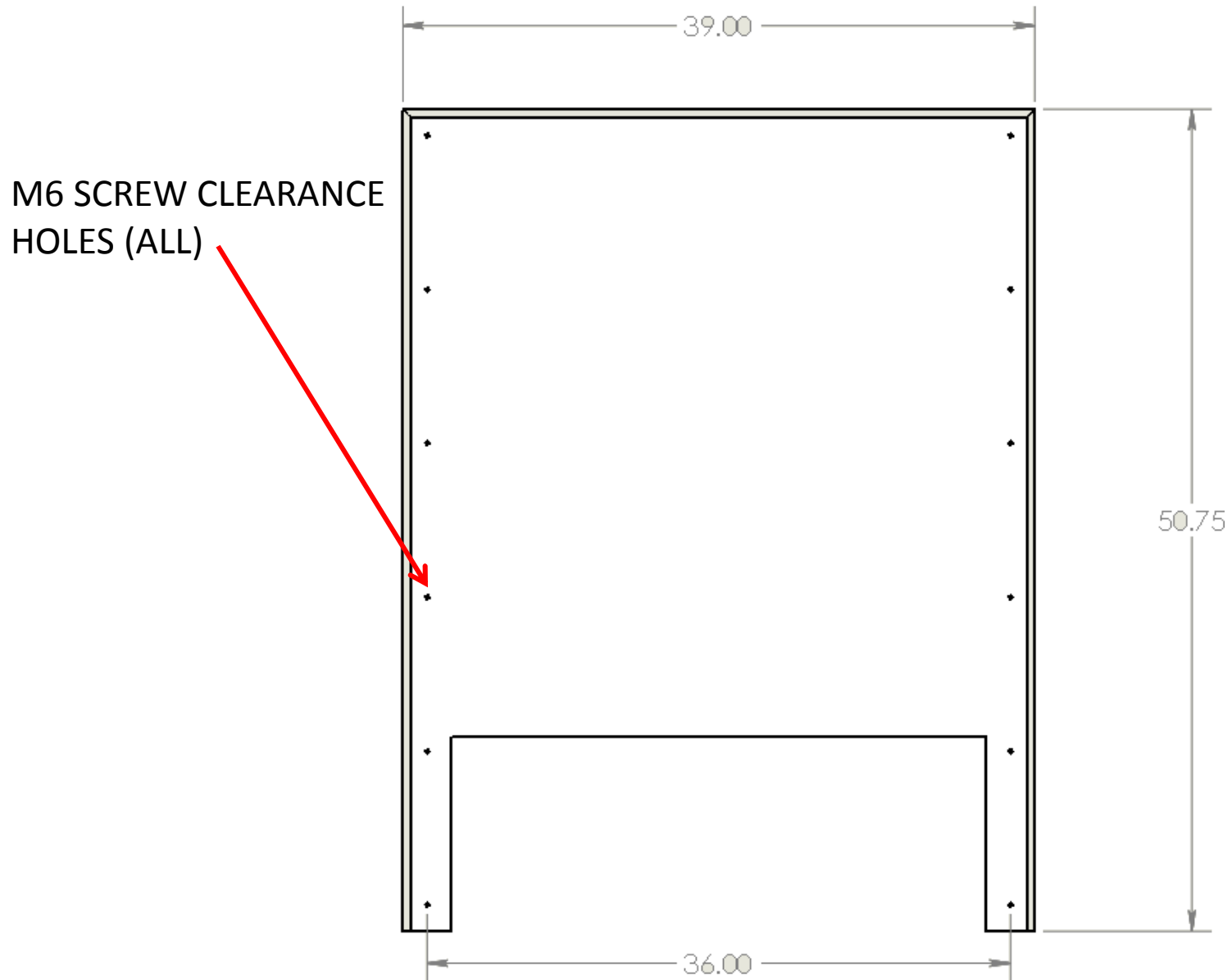
MACHINING ENCLOSURE
DOOR PANEL 'C' (4) REQUIRED

M6 SCREW CLEARANCE
HOLES (ALL)



MACHINING ENCLOSURE

PANEL 'D' (1) REQUIRED. CUTOUT SIZE STILL TBD. CAD FILE CAN BE PROVIDED



MACHINING ENCLOSURE
PANEL 'E' (3) REQUIRED.

M6 SCREW CLEARANCE
HOLES (ALL)

